

Work Order ID 72470

Tuesday, July 26, 2011 9:08:25 AM



Page 1

Item ID:	D4131-5	Accept		Setup	Start	
Revision ID:						
Item Name:	Side Plate				Stop	
Start Date:	7/26/2011	Start Qty: 10.00		Cust Item ID:		
Required Date:	7/29/2011	Req'd Qty: 10.00		Customer:		
Reference:						

Approvals:	Process Plan:		Date: 7-07-26	Tooling:		Date:		Run	Start	
	QC:		Date:	SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D4131	A U/R	see attached email							

100		0.00							
Waterjet		0.00							
FLOW CNC Waterjet									
304. 050									
	Memo								
	1-Cut as per Dwg								
	Dwg Rev:								
	Prog Rev:								
	2-Deburr if necessary								

110		0.00							
QC		0.00							
Quality Control									
	Memo								
	QC2- Inspect parts off machine FAI/FAIB								

B 11-8-9

24

B 11-8-9

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, July 26, 2011 9:08:31 AM

Page 1

Work Order ID: 72470

Parent Item: D4131-5

Parent Item Name: Side Plate





Start Date: 7/26/2011

Required Date: 7/29/2011

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A 10.10.06 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S18GA  304/316 .050 Sheet		Purchased	No			100	sf	237.6550	0.0556	0.585263	1.5		
											11611-8-9		

Location

Loc Qty

Loc Code

MAT020

85.655

113062

13.655

116135

3

116979

69

MAT021

152

118217

152

116135

214

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

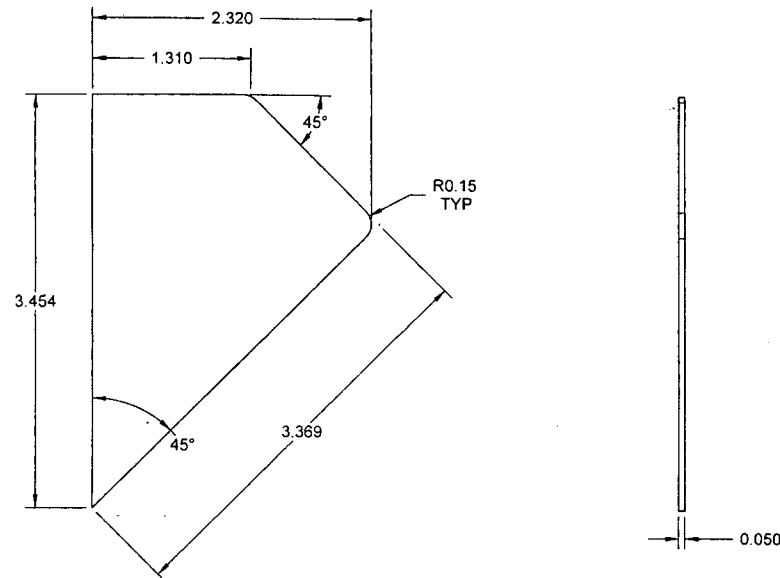
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NOTE: Date & initial all entries



D4131-5 SIDE PLATE

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ANNEALED 2B FINISH 0.050 (18 GAUGE) SHEET
PER MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240
PER DART SPEC. M304S18GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.07 lbs

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 724790

11-07-24

UNDER REVIEW
11/27/20 AM

RELEASED
2010-09-23
MM

DESIGN		DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	<i>MS</i>	D4131	SHEET 7 OF 8
APPROVED	<i>MS</i>	TITLE	SCALE
DE APPR.	<i>MS</i>	MANIFOLD ASSEMBLY	NTS
DATE	10.09.16	COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

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NOTE: Date & initial all entries

Linda Lacelle

From: David Shepherd <dshepherd@dartaero.com>
Sent: July 22, 2011 1:00 PM
To: 'Linda Lacelle'; 'Roberto Fuentes'
Cc: Mike Petsche; 'Kim Johnston'
Subject: RE: Under Review - D4092, D4093, D4153, D4074 and D4131

Linda,

as discussed:

- a) D4092/D4093 should not be manufactured as is
- b) There are changes coming on D4153 and D4131, but it is acceptable to manufacture and release parts that are made per per D4153 Rev A and D4131 Rev A
- c) All D4074-X parts must be manufactured per D4074 Rev B ... There is no change to D4074-1/-5 but changes are required to D4074-3/-7. D4074 Rev B should arrive in Hawkesbury today.

Hope this clarifies the situation ... Sorry for any confusion.

David

From: Linda Lacelle [mailto:llacelle@dartaero.com]
Sent: July-22-11 7:16 AM
To: 'Roberto Fuentes'
Cc: dshepherd@dartaero.com
Subject: RE: Under Review - D4092, D4093, D4153, D4074 and D4131

have kits to ship next week, and more the week after, when is 4074, 4153 and 4131 all going to be released??

From: Roberto Fuentes [mailto:rfuentes@dartaero.com]
Sent: July 20, 2011 11:45 AM
To: Linda Lacelle
Cc: 'Stocker, Alan'; 'Beckett, Bill'; 'Golden, Brigitte'; 'Lavoie, Chantal'; 'Provencal, Chris'; 'Campbell, Daniel'; 'Duval, David'; 'Shepherd, David'; 'Charbonneau, Eric'; 'Downing, Eric'; 'Siemens, Harvey'; 'Jean-Francois Sauve'; 'Menard, Jean-Luc'; 'Johnston, Kim'; 'Fauteux, Melanie'; 'Petsche, Mike'; 'Willems, Sian'; 'Bedford, Sue'; 'Sheldon, Susanne'; 'Kerr, Cathy'; Marc Bellavance
Subject: Under Review - D4092, D4093, D4153, D4074 and D4131

Hi everyone,

D4092, D4093, D4453, D4074 and D4131 drawings are now under review per attached form.

Thanks,
Roberto